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No	TIP SIZE	Q'TY
A	ø22	54
B	ø20	123
C	ø13	42

CHAMFER C 0.5		HARDNESS HRC			DRAWN	DESIGNED	CHECKED	APPROVED	NAME OF SECTION	BUTTON BIT	
TOLERANCE(CUTTING)					SED				NAME	SD18-ø730mm(28 3/4")	
DIMENSION LIMITS	1ST ±	2ND ±	3RD ±	SCALE	1 / 4	DWG. DATE	17. 07. 08	mm	3RD	DRAWING No.	730D6F
0.5 ~ 8	0.05	0.1	0.2	WEIGHT	- kg						
8 ~ 30	0.1	0.2	0.5	國際다이아몬드工業株式會社 KUKJE DIAMOND IND. CO., LTD.							
30 ~ 120	0.15	0.3	0.8								
120 ~ 315	0.2	0.5	1.2								
315 ~ 1000	0.3	0.8	2.0								